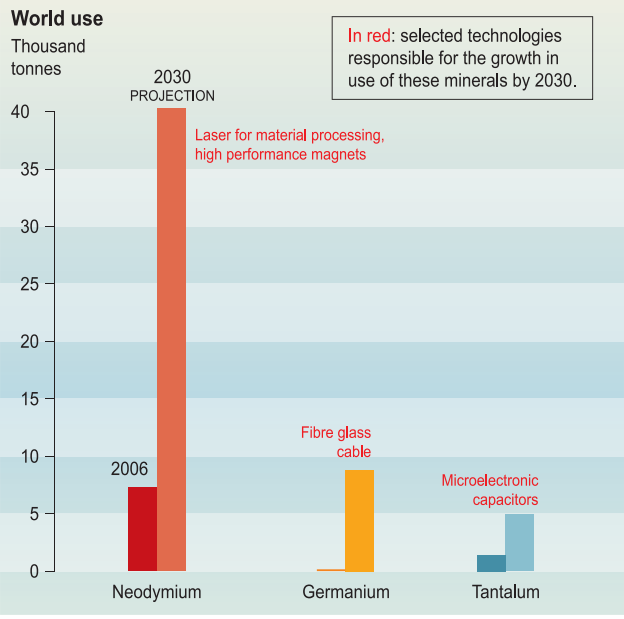
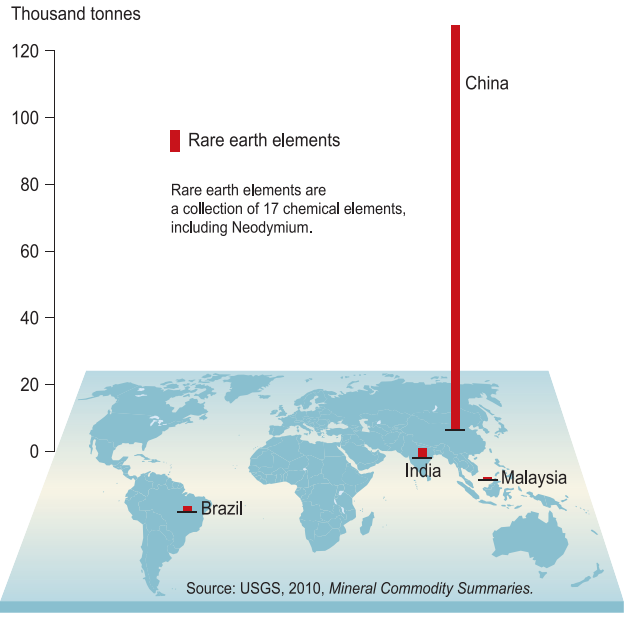
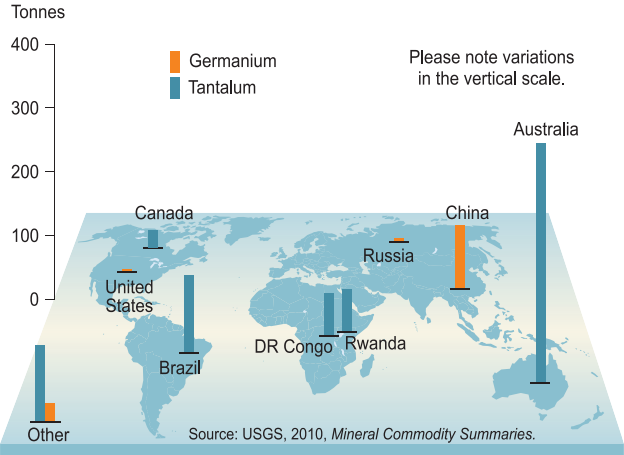
Selected raw materials



Sources: Fraunhofer, 2009; USGS, 2004.